






Connector out : to connect module to driver or module to module
Connector in : to connect module to driver or module to module

- Notes:
- Working specification:
 - Material
 - Silk type
 - PSR Type:
 - Un-indicated tolerances see ISO-2768-m
 - when we delivery, there should not exist harmful defect such as scratch or shork
 - Eco-Design specification
 - the part should not contain prohibited substances (Cd,Pb,Hg,Cr+6,PBBs, PBDEs) and details should comply with LG(65) -B-3514
 - Examination specification
 - The surface should be clean, and should not exist the harmful defects with oprating, such as flash(burr)
 - Silk pattern inspection must be measured by inner edge standard
 - Measurement: should be measured the (*) mark

Un-indicated tolerances see ISO-2768-m
Not specified inner R Angle unity is 0.5mm

Tolerance class (SS-ISO 2768-1)									
Range		Fine		Medium		Coarse		Very Coarse	
mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES	mm	AS ANGLES
0.5 ≤ 3	0 ≤ 10	± 0.05	± 1°	± 0.1	± 1°	± 0.2	± 1.5°	-	± 3°
3 ≤ 6		± 0.05		± 0.1		± 0.3		± 0.5	
6 ≤ 30	10 ≤ 50	± 0.1	± 0.5°	± 0.2	± 0.5°	± 0.5	± 1°	± 1.0	± 2°
30 ≤ 120		± 0.15		± 0.3		± 0.8		± 1.5	
120 ≤ 400	50 ≤ 120	± 0.2	± 0.333°	± 0.5	± 0.333°	± 1.2	± 0.5°	± 2.5	± 1°

Confidential			TOLERANCES UNLESS OTHERWISE STATED						
			DIMENSION ±0.2		ANGLE ±1°		ASSEMBLY NO.		ITEM
GENERAL ROUGHN.	UNIT	MATERIAL					PATTERN NO.		
	mm								
	SCALE 1:1	1st Angle PROJ 	TREATMENT					ORDER NO.	QUANT.
CLASS NO.		Fortimo LED Strip 1ft 1100lm FC LV4				9290 015 25400		2015-03-29	
								2017-02-10	
								2017-05-23	
								2018-03-23	
NAME M.Wilkowski/E.Piech		SUPERS.			1 SH.SH. 112 - 1			123420	A3
DATA FMT.			PROGR.			PLATF.			
CAD	CHECK	DATE 2017-06-05		© Philips Electronics N.V. 2002					